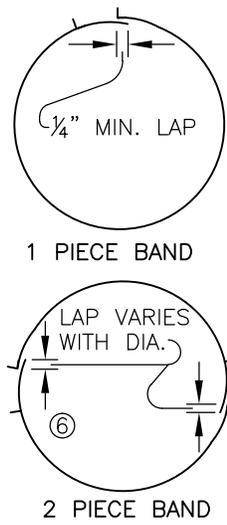
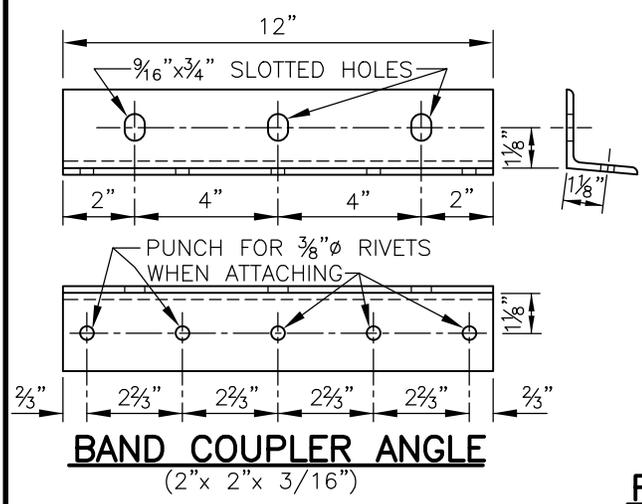


**TABLE**

PIPE DIA.	BOLT LENGTH	SHEET LENGTH	GASKET DIA.
8"	6"	33½"	8½"
10"	6"	40"	10½"
12"	6"	46"	12½"
13"	6"	55"	15"
18"	6"	65"	18"
21"	6"	74½"	20½"
24"	6"	83"	23½"
30"	6"	102½"	29"
36"	6"	2 @ 62½"	35"
42"	6"	2 @ 72"	40½"
48"	6"	2 @ 81½"	46"
54"	6"	2 @ 91"	51½"
60"	6"	2 @ 100"	57"
66"	6"	2 @ 109½"	63"
72"	6"	2 @ 119"	69"
78"	6"	2 @ 129"	74½"
84"	6"	2 @ 139"	80½"



**NOTES**

- FOR DOUBLE RIVETED PIPE, ON 8" THRU 36" DIA. INCREASE THIS DIMENSION TO 6½"±.
- 2 PIECE BANDS MAY BE USED ON 8" THRU 30" DIA. PIPE.
- SHEET LENGTHS ON 36" THRU 84" DIA. ARE FOR BANDS ROLLED TO THE SAME DIA. AS THE PIPE.
- GAGE OF BANDS WILL BE ONE GAGE LIGHTER THAN THE PIPE GAGE. 16 GAGE BANDS ARE MINIMUM GAGE.
- CARE SHALL BE USED IN TIGHTENING BOLTS. WHEN BAND IS INSTALLED, ALL BOLTS SHALL HAVE APPROXIMATELY THE SAME LENGTH OF THREADS REMAINING.
- BOLTS SHALL BE DRAWN DOWN UNIFORMLY ON EACH SIDE OF TWO PIECE BAND.
- STANDARDIZED DESIGNS - MUST BE ADAPTED TO THE SPECIFIC SITE.
- BANDS SHALL CONFORM TO THE REQUIREMENTS OF CONSTRUCTION SPECIFICATION 51, CORRUGATED METAL PIPES OR ENGINEERING STANDARD AND SPECIFICATIONS 378, POND, AS APPROPRIATE.



**STANDARD TYPE "B" WATERTIGHT CONNECTING BAND**  
 IN REFERENCE ARMCO DRAINAGE & METAL PRODUCTS, DRAWING NO. 4126-56  
 (REVISED LAST ON 10-10)

Designed CRH	Date 01-71	File Name
Drawn DDD	10-10	Drawing Name
Checked		CO-SSP-39
Approved J.E. ANDREWS	10-10	Sheet 1 of 1
S.C.F.		